

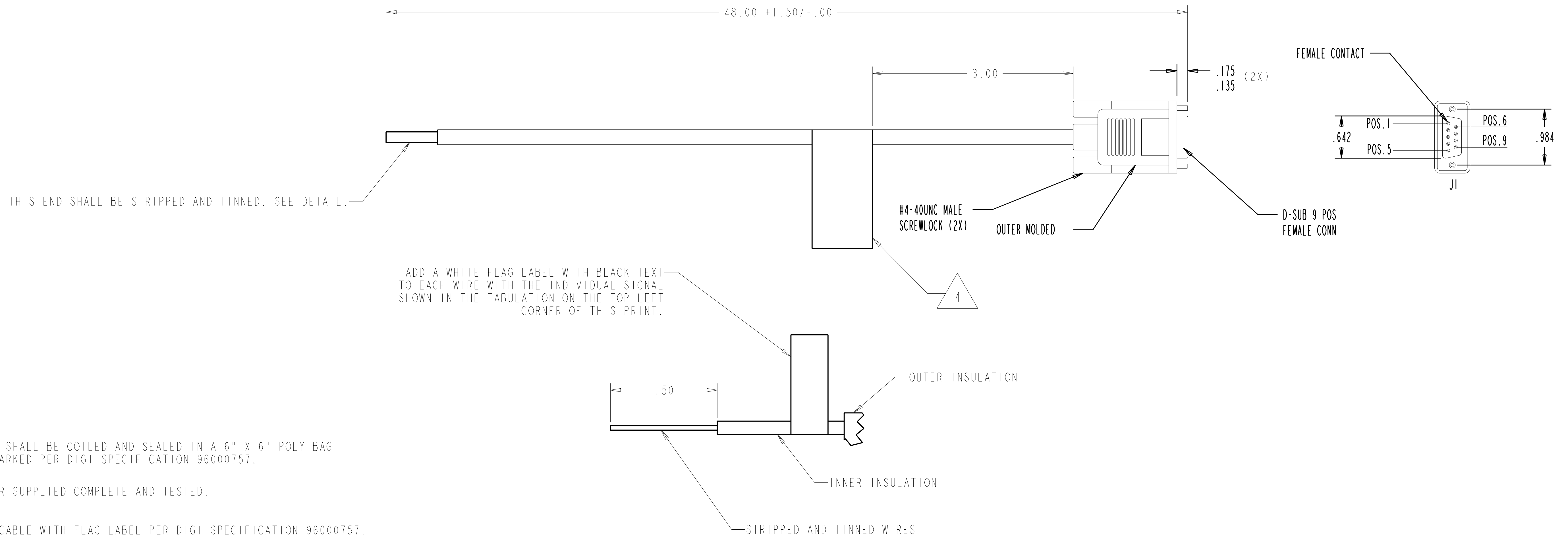
CONN J1	SIGNAL
1	CTS-
2	RxD+
3	TxD+
4	RTS-
5	GROUND
6	RxD-
7	RTS+
8	CTS+
9	TxD-

SPECIFICATIONS:

CABLE: 9 CONDUCTOR, 26 AWG, STRANDED, UL1061, FLAT OR ROUND CABLE, COLOR OPTIONAL, UL94V-0

CONNECTOR J1

TYPE: D STYLE, 9 PIN, FEMALE
 SHELL: STEEL, TIN PLATED, .000100 INCH MINIMUM
 INSULATOR: THERMOPLASTIC, UL94V-0, MOLDED BLACK
 CONTACTS: SIZE 20 FEMALE, PHOSPHOR BRONZE, GOLD PLATED
 .000020 INCH MINIMUM OVER .000050 INCH NICKEL
 SCREWLOCKS: #4-40 UNC MALE
 SHIELD CASE: STEEL, TIN PLATED .000100 INCH MINIMUM
 OUTER MOLDING: PVC, BLACK, UL94V-0



THIS END SHALL BE STRIPPED AND TINNED. SEE DETAIL.

ADD A WHITE FLAG LABEL WITH BLACK TEXT TO EACH WIRE WITH THE INDIVIDUAL SIGNAL SHOWN IN THE TABULATION ON THE TOP LEFT CORNER OF THIS PRINT.

INDIVIDUAL WIRE DETAIL

6. CABLE SHALL BE COILED AND SEALED IN A 6" X 6" POLY BAG AND MARKED PER DIGI SPECIFICATION 96000757.
5. VENDOR SUPPLIED COMPLETE AND TESTED.
4. MARK CABLE WITH FLAG LABEL PER DIGI SPECIFICATION 96000757.
3. CABLE ASSEMBLY MUST BE A UL RECOGNIZED WIRING HARNESS. UL RECOGNITION MARKING IS REQUIRED ON THE ASSEMBLY OR ON THE SMALLEST UNIT CONTAINER IN WHICH THE ASSEMBLY IS PACKAGED.
2. UNLESS OTHERWISE SPECIFIED: BULK CABLE IN THIS ASSEMBLY MUST BE UL LISTED AS:
 - 1) CL2 (OR BETTER) IF LENGTH IS 14.75 FEET OR LONGER
 - 2) VW-1 (OR BETTER) IF LENGTH IS LESS THAN 14.75 FEET
 ALL CONNECTORS MUST BE UL RECOGNIZED COMPONENTS AND ALL OTHER MATERIALS MUST HAVE A UL RECOGNIZED FLAME CLASS OF UL94V-1 OR BETTER.
1. DIMENSIONS PER ANSI Y14.5M-1994.

NOTES:

THIS DOCUMENT CONTAINS INFORMATION PROPRIETARY AND CONFIDENTIAL TO DIGI INTERNATIONAL INC. BY ACCEPTING DELIVERY, RECIPIENT AGREES TO RETAIN IT IN CONFIDENCE AND NOT DISCLOSE IT TO OTHERS NOR USE IT FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS DELIVERED, AND TO PROMPTLY RETURN IT UPON REQUEST.

A 102761 NEW RELEASE		CBB			
REV	ECO	DESCRIPTION OF CHANGE		BY	CKD
APPROVALS		DATE			
DESIGNED					
DRAWN		TITLE			
MATERIAL		CHECKED		CBL, DB09/STRIPPED EIA-485	
PURCHASED COMPLETE		ENGINEER		SIZE CODE	PART NO.
FINISH		DO NOT SCALE DRAWING		D	63000072-01
		SCALE	NTS	PRO/ENGINEER	SHEET 1 OF 1